### **DESCRIPTION**

The pole shall consist of a base and a shaft. The cast aluminum base shall be round in shape. The castings shall be of uniform wall thickness with no warping or mold shifting and shall be formed true to the original pattern with complete detail. The 5"OD shaft shall be made of extruded non-fluted aluminum and shall be circumferentially welded over and in the base. A cast aluminum donut shall cover the weld. The donut shall be fastened with stainless steel hardware. A4" x 6" x 7"H service door shall be located at 17" to center from the bottom of pole.

#### **DIMENSIONS**

The pole shall be XX' in height. The base shall be 20" in diameter.

## **MOUNTING**

The pole shall be supplied with a sturdy steel template and with 4 hot dipped galvanized 3/4" x 24" long "L" type anchor bolts with two nuts and two washers each. These will install on an 11-1/2" bolt circle with anchor bolts extending 3" above the ground level. An optional 3"H x 3"OD or 4"OD tenon is available for fixture mounting. Custom tenon sizes may be available.

#### **FINISH**

All applicable parts shall receive a standard electrostatically applied thermoset polyester powder coat smooth semi gloss finish with a four part corrosion inhibiting process.

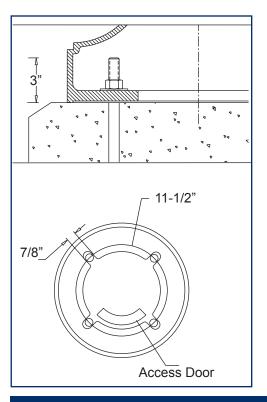
## **CONTACT INFORMATION**

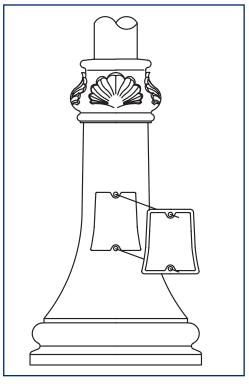


(800) 267-3175 (905) 238-2648 1280 Fewster Drive Mississauga Ontario L4W 1A4 Canada Fax (905) 238-9060 Email sales@hcilighting.com WEB www.hcilighting.com

### **COLOR AND OPTIONS**

There are five standard RAL colors to choose from: Black 9011, Green 6005, Bronze 8019, Grey 7012 and White 9016. Custom colors are available for an upcharge. A variety of options is available. For more information please see the *Finishes* and *Options* sections.





## **EPA INFORMATION**

Model number	Height (ft)	Wall thickness (in)	80 mph (sq.ft)	EPA ratin 90 mph (sq.ft)	g 100 mph (sq.ft)
P454-5PA-10	10	0.125	19.30	15.44	12.57
P454-5PA-12	12	0.125	14.25	11.40	9.28
P454-5PA-14	14	0.125	11.13	8.91	7.25
P454-5PA-16	16	0.125	8.74	7.00	5.69
P454-5PA-18	18	0.125	6.56	5.25	4.27
P454-5PA-20	20	0.125	4.64	3.71	3.02
P454-5PC-10	10	0.250	28.21	22.57	18.37
P454-5PC-12	12	0.250	26.33	21.06	17.14
P454-5PC-14	14	0.250	20.99	16.79	13.67
P454-5PC-16	16	0.250	16.84	13.47	10.97
P454-5PC-18	18	0.250	14.11	11.29	9.19
P454-5PC-20	20	0.250	11.27	9.02	7.34

HCl, Ltd. neither designs nor recommends concrete footing size

### OPTIONS

S. 115115				
SRT single receptacle				
DRT double receptacle				
GFI GFI receptacle				
<b>BA1-BM</b> single bolt-on 24"L banner arm				
<b>BA1-CM</b> single clamp-on 24"L banner arm				
<b>BA1H-BM</b> single bolt-on 24"L banner arm with hog ring				
<b>BA1H-CM</b> single clamp-on 24"L banner arm with hog ring				
<b>BA1-BBM</b> single bolt-on break-away 24"L banner arm				
<b>BA1H-BBM</b> single bolt-on break-away 24"L banner arm with hog ring				
SS1-CM single clamp-on				

street sign

# Ordering Sequence Example:

Ø20"

35-1/2"

	•		<u> </u>							
Luminaire	Fitter	Diffuser	Light Source	Voltage	<b>Optical System</b>	Arm	Configuration	Pole	Finish	<b>Options</b>
F100-L	B4	FPC	150HPS	120V	I V-I 5	A307	2A	P454-5PA-12	RAI 9011	SRT

SPECIFY HEIGHT