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### Description

The pole shall consist of a clam-shell base cover and a shaft. The base cover shall be made from a two-piece casting secured to the pole shaft with four s/s tamper resistant screws. The base shall be square in shape. The castings shall be of uniform wall thickness with no warping or mold shifting and shall be formed true to the original pattern with complete detail. The 5" OD shaft shall be made of extruded aluminum and shall be circumferentially welded to a cast aluminum base plate.

## Mounting

The pole shall be supplied with a sturdy steel template and with three hot dipped galvanized "L"-type anchor bolts sized as appropriate, with two nuts and two washers each. These will install on 15" bolt circle with anchor bolts extending minimum 3" above the ground level (HCI, Ltd. neither designs nor recommends concrete footing size. Call factory for heights over 20'.) A 5" x 6" maintenance opening is provided in the pole shaft.

### **Dimensions**

The pole shall be "XX" (specify height in in feet) in height. The base shall be 22" OD and 42" high.

## **Color and Options**

There are five standard RAL colors to choose from: Black 9011, Green 6005, Bronze 8019, Grey 7012 and White 9016. Custom colors are available for an upcharge. A variety of options is available. For more information please see the *Finishes* and *Options* sections.

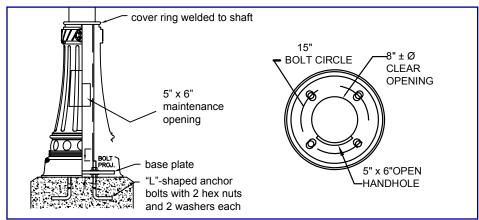
### **Finish**

Electrostatically applied polyester powder coat with a four-step corrosion inhibiting process.

## **Options**

SRT single receptacle								
DRT double receptacle								
<b>BA1-BM</b> single bolt-on 24"L banner arm								
<b>BA1-CM</b> single clamp-on 24"L banner arm	0 1							
BA1H-BM single bolt-on 24"L banner arm								
with hog ring								
BA1H-CM single clamp-on 24"L banner arm								
with hog ring								
BA1-BBM single bolt-on break-away								
24"L banner arm								
BA1H-BBM single bolt-on break-away								
24"L banner arm with hog ring								
SS1-CM single clamp-on street sign								

# HCl, Ltd. neither designs nor recommends concrete footing size.



Ordering Sequence Example:										
Luminaire	Fitter	Diffuser	Light Source	Voltage	<b>Optical System</b>	Arm	Configuration	Pole	Finish	Options
F182-L	_	EAC	175MH	120V	BL-3	A354	2A	P474-5P-20	RAL9011	BA1-CM